

# The Algorithm to Detect Color Gradation on Silk

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## Abstract

The process of silk dyeing with natural dye extracts will produce a certain color. Using extracts of wood, leaf and their combinations will give some color gradations. This paper aims to create a new algorithm which can help one, whose intention is to formulate the combination of coloring process to achieve the desired color through combining coloring materials on silk fabric. This algorithm will be expected to be able to formulate the combination of colors with more than 75 percent of accuracy. The natural dyes used were *Ceriops candolleana* arn wood for the red, *Cudraina javanensis* wood for the yellow, and *indigofera* leaf for the blue base color.

**Keywords:** Color gradation, color standard, Natural dyeing, textiles.

## 1. Introduction

The dyeing processes of silk with natural coloring materials begins with mordanting the fabric, immerse it several times in the extract solution, fixating, and ends with washing [1]. Natural dyed textiles are sought after more nowadays by nature lovers although they commonly have higher price than the synthetically colored fabrics [2]. Many kinds of natural coloring agents can be produced by extracting parts of a plant. For example: red color from mahogany, *secang* or *tingi* (*Ceriops candolleana* arn) woods; yellow color from *tegeran* (*Cudraina javanensis*) wood or curcuma, dark brown from *jambal* (*Pletophorum pterocarpum*) wood, blue color from *indigofera* (*Indigofera tinctoria*) leaf, and so on[3][4].

Until now the process of making certain colors with natural dyes are conducted based on the experiences of

previous users. The history of the dyeing technology with natural coloring materials is necessary for the documentation of the artworks may be decisive for the development of effective and appropriate conservation strategies and it is a challenging task for analytical chemists [5]. The documentation regarding this issue is very important to pass information about the traditional natural dying process onto the next generations and also to prevent wasting natural resources for too many experiments of natural extract dyeing in order to reduce further destructions of the nature [6].

For commercial needs an algorithm that can detect the gradations of the desired color may be a great help to formulate the combination of coloring material process. The combination of coloring process means to immerse the fabric in more than one of natural dye extract solutions to attain a specific color.

By referring to the CMYK index, an algorithm was constructed. By detecting the CMYK index of the desired color the combination of colors are deduced [7]. CMYK index has a correlation to RGB index. A formulation of RGB index with value ranging from 0 to 255 of the scanned colored fabric [8][9] can be converted to CMYK index with range from 0 to 1[10]. The algorithm was set using a series of data obtained from experimental results of coloring processes on silk using extract of natural dyes of *tegeran* (*Cudraina javanensis*) wood, *tingi* (*Ceriops candolleana* arn) wood, and *indigofera* (*Indigofera tinctoria*) leaf with water as the extractant [3][4][11].

## 2. Color Gradation

Color Gradation technique is used to find a new color from combination of colors. In Color Gradation, there are various index of color, i.e RGB index, CMYK index, YcbBr index, HSV index, etc[12]. Each index has special characteristic with different indexing parameters.

RGB Index is used to scan computerized coloured object. The parameter of RGB index is radiance parameter[8]. If each of Red index, Green index, Blue index are maximized, the result of the combination will be white color[25]. The RGB values for the each colored object can be calculated using equations (1), (2), and (3)[8][29].

$$\frac{\sum_{i=1}^n R_i}{255} \quad (1)$$

$$\frac{\sum_{i=1}^n G_i}{255} \quad (2)$$

$$\frac{\sum_{i=1}^n B_i}{255} \quad (3)$$

In the real world in painting process at every instance with a certain level of RGB index will produce a new color, which approaches the black color. Thus, using the CMYK index seems to be more appropriate. CMYK is commonly used in paper and ink process. The CMYK value can be calculated using equations (4),(5),(6),(7), and (8) [18][20].

$$White = \text{Max} \left( \frac{R}{255}, \frac{G}{255}, \frac{B}{255} \right) \quad (4)$$

$$Cyan = \frac{(White - \frac{R}{255})}{White} \quad (5)$$

$$Magenta = \frac{(White - \frac{G}{255})}{White} \quad (6)$$

$$Yellow = \frac{(White - \frac{B}{255})}{White} \quad (7)$$

$$Black = 1 - White \quad (8)$$

## 3. Natural Dyes and the Color Standard

“The brilliant colours found in the archaeological and ethnographic textiles of the Andes never cease to amaze me”, as stated by Vicky Cassman in one of his article. However, the technical analyses of these textiles are frustrating to read because they are limited to design and structural information and the dyes are only mentioned by

colour, i.e. red, blue, etc. During the 1984 Junius Bird Textile Conference at the Textile Museum, it became obvious that our lack of knowledge on the subject of dyestuffs of the Andes is also a concern of the majority of enthusiasts who participated [21]. The need for basic research is clear. When the opportunity to live in Arica, Chile, presented itself, I decided to dedicate part of my work to dye research [21].

According to the sources, textile dyes are classified into two, natural dyes and synthetic dyes. Natural dyes made from animals (lac color) or from the parts of plants (root, branch, bark, leaf, flower, seed, or seed coat) [3]. Artificial or synthetic dyes are made by chemical reaction with charcoal coal or petroleum as the raw materials that derive aromatic hydrocarbons such as benzene, naphthalene and anthracene [22].

Dyeing with natural dyes requires mordanting as pre-processing treatment. It is done by soaking the material in metal salt solutions, such as aluminum, iron, tin or chrome. Mordant substances serves to form a chemical bridge between the natural dyes and the fiber so that the affinity of the fiber be increased and the color does not fade easily [1] [24]. After mordanting, the textile materials are soaked in natural dye solution. The natural dye solution used is prepared through extraction of color pigments from the plant with boiling water. To produce a strong binding pigment in the material several times of immersions in the extract solution are needed. The final step of dyeing textile materials with natural dyes will be the fixation process (fixer). Fixations aim to achieve a good fastness. The chemical compounds commonly used in fixer solutions are ferrous salt (FeSO4), alum, or calcium oxide (CaCO3) [23][26].

Red color base made by soaking the silk in tingi wood extract solution, yellow color base made by soaking the silk in tegeran wood extract solution and blue color base made by soaking the silk in indigofera leaf extract solution [3]. The mixture of tingi wood and tegeran wood extract solution with the ratio of 1:1 gave orange color and the ratio of 2:1 gave dark orange. The mixture of tegeran wood extract solution and indigofera leaf extract solution with the ratio of 1:1 gave green color[24].

Mordanting was done with 3% alum solution at a temperature of 700C for 8 hours long immersion [24]. Extracts of natural dyes were made by boiling the natural dye substances in water that having a concentration with range 10% to 20% [1]. Four times of soaking-aired repetitions were performed. Dyeing process was completed with fixation by soaking the colored silk in 1.5% lime solution for 10 minutes [26].

#### 4. Conversion Algorithm from RGB to CMYK

Color gradation can be processed by optical, photographic and electronic means, but color gradation processing using digital computers is the most common method because digital methods are fast, flexible and precise [13]. To understand the color processing using digital computers, we must implement computational tools that are of interest in programming. Only an image that was tested by using the appropriate matrix will generate optimal color detection result [14][28].

In the CMYK color, the color black is symbolized by K, instead of B. Perhaps, because the symbol B has been commonly used for the Blue in RGB. If all the CMYK values are set to 0 (zero), then there is the white color as the result. Conversely if the CMYK colors are mixed on their maximum values, the color created is gray approaching black. This allows for color printers that do not have black cartridge to produce black color [17]. In some ways, the result of mixing colors in the CMYK model has fewer variations than can be obtained from RGB. However, it can be considered as close to the concept of RGB primary color with a slight difference in the color yellow and green. If the user wants to get the same color printed as on the monitor (what one sees is what he/she gets), then he/she has to change the display mode to CMYK first, provided that the software supports such operation[15].

The most important relationship between the CMYK and RGB color spaces is the interaction between colors and their compliments [19]. Combinations of any two colors in one color space produce the compliment of the third component color in the other color space. Laying down equal amounts of magenta and yellow ink in a printer produces the compliment of cyan (the third component color), which is red. Similarly, laying down equal amounts of cyan and yellow produce green., and equal amounts of cyan and magenta produce blue. This description is oversimplified, because no perfect cyan ink has ever been found, black is therefore added to be CMYK system. The black ink is used to produce darker tones of all hues[18].

Conversion algorithm of RGB to CMYK [15][18][27][29][30] is

##### Step 1:

Read input images.

##### Step 2:

Devide each image into 3 parts of cannal, there are red, green, blue.

##### Step 3:

Set rows and coloumns of images suite by images` size

##### Step 4:

Devide coloumn into 3 parts according to number of cannal

##### Step 5:

Convert data type of red, green, blue each pixels into type of double

##### Step 6:

Select max of red, green or blue to define value of white

##### Step 7:

Compute white, cyan, magenta, yellow and black with this equation;

$$\text{White} = \text{Max}\{R/255, G/255, B/255\}$$

$$\text{Cyan} = ((\text{White} - R/255)) / \text{White}$$

$$\text{Magenta} = ((\text{White} - G/255)) / \text{White}$$

$$\text{Yellow} = ((\text{White} - B/255)) / \text{White}$$

$$\text{Black} = 1 - \text{White}$$

##### Step 8:

Display value of white, cyan, magenta, yellow and black.

#### 5. A New Algorithm

This algorithm will develop simulations of images which present the color of natural extract dyes before combined [16]. The new algorithm will compute this image into RGB index. Because of RGB index is a radiance index, this program will then have to convert this RGB index into CMYK index that are suited for paper and ink processing[8][10][17]. The Result of this program is a presentation of the combination of natural extract dyes coloring index in CMYK.

A New Alogrithm which will be added to the conversion algorithm of RGB to CMYK is:

##### Addition step 1:

Input ratio of each natural dyes

##### Addition step 2 :

Compute value of combination white, combination cyan, combination magenta, combination yellow and combination black using this equation;

$$\frac{\sum \text{Ratio of Natural Dyes} \times \sum \text{Value CMYK}}{\sum \text{Ratio of Natural Dyes}}$$

##### Addition step 3:

Display value of combination white, combination cyan, combination magenta, combination yellow, combination black.

## 6. Result and Discussion

The new algorithm will present a set number of combination in CMYK and White color index with range 0 to 1 (Fig.4 and 5). The input images are cropped images of natural dyes on silk (Fig. 1, 2 and 3).

When implemented on several image sizes of silk with combination of three extract natural dyes, the new algorithm delivered various result for each size [14]. Based on Table 1, image with 64x64 pixels and 128x128 pixels, 64x64 is the best size for this algorithm to work on. As can be seen in Table 2, the new algorithm delivered a result with average error of 11.908 %.



Fig. 1. Input cropped 64x64 pixels image of *tegeran* wood dyes on Silk

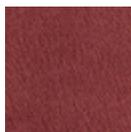


Fig. 2. Input cropped 64x64 pixels image of *tingi* wood dyes on silk



Fig. 3. Input cropped 64x64 pixels image of *indigofera* leaf dyes on silk

```

combination_white =
    0.7020

combination_cyan =
    0

combination_magenta =
    0.6270

combination_yellow =
    0.2890

combination_black =
    0.2980
    
```

Fig. 4. Result combination color of *tingi* wood, *tegeran* wood, and *indigofera* leaf with 64x64 pixel of image

```

combination_white =
    0.6954

combination_cyan =
    0

combination_magenta =
    0.6245

combination_yellow =
    0.2837

combination_black =
    0.3046
    
```

Fig. 5. Result combination color of *tingi* wood, *tegeran* wood, and *indigofera* leaf with 128x128 pixels of image

Table 1. Comparison Error Result of 64x64 and 128x128 pixels of Image.

Size of Image	Result of New Algorithm	Exact Result	Error
64x64	White=0.6667 Cyan=0.0222 Magenta=0.4016 Yellow=0.2444 Black=0.3333	White=0.6706 Cyan=0 Magenta=0.2398 Yellow=0.1754 Black=0.3294	5.216%
128x128	White=0.6954 Cyan=0 Magenta=0.6245 Yellow=0.2837 Black=0.3046	White=0.5608 Cyan=0 Magenta=0.7203 Yellow=0.4545 Black=0.4392	10.716%

Table 2. Error Result of combination color of *tingi* wood, *tegeran* wood, and *indigofera* leaf.

Number of experiment	Result of New Algorithm	Exact Result	Error
01.	White=0.6471 Cyan=0 Magenta=0.6024 Yellow=0.3611 Black=0.3529	White=0.5529 Cyan=0 Magenta=0.7801 Yellow=0.4752 Black=0.4471	9.604%
02.	White=0.6471 Cyan=0 Magenta=0.6024 Yellow=0.3611 Black=0.3529	White=0.4510 Cyan=0 Magenta=0.6783 Yellow=0.5043 Black=0.5490	12.226%
03.	White=0.6471 Cyan=0 Magenta=0.6024 Yellow=0.3611 Black=0.3529	White=0.7137 Cyan=0 Magenta=0.2857 Yellow=0.0220 Black=0.2863	15.780%
04.	White=0.5941 Cyan=0.0333 Magenta=0.2642 Yellow=0.2942 Black=0.4059	White=0.5098 Cyan=0 Magenta=0.4000 Yellow=0.5769 Black=0.4059	12.408%

Table 2. Error Result of combination color of *tingi* wood, *tegeran* wood, and *indigofera* leaf. (Cont).

Number of experiment	Result of New Algorithm	Exact Result	Error
05.	White=0.6667 Cyan=0.0222 Magenta=0.4016 Yellow=0.2444 Black=0.3333	White=0.6706 Cyan=0 Magenta=0.2398 Yellow=0.1754 Black=0.3294	5.216%
06.	White=0.7020 Cyan=0 Magenta=0.6270 Yellow=0.2890 Black=0.2980	White=0.4510 Cyan=0 Magenta=0.6783 Yellow=0.5043 Black=0.5490	15.372%
07.	White=0.7020 Cyan=0 Magenta=0.6270 Yellow=0.2890 Black=0.2980	White=0.5529 Cyan=0 Magenta=0.7801 Yellow=0.4752 Black=0.4471	12.750%

## 7. Conclusions

Based on the result of this experiment, It can be concluded that color gradation of natural dyes on silk can be detected by this algorithm using combination color image of natural dyes as the input. The new algorithm delivered a result with average error of 11.908 percent; it is less than 25 percent of error. With this algorithm, the user can reduce substantial number of physical experiments in order to find desired color gradation of combination of several natural dyes.

For the future work, a more through observation can be made regarding the best size of the input image to reduce the error of this algorithm. To enhance its reliability of algorithm's accuracy, more experimental tests will be necessary to prove the result of the algorithm. Further development of this algorithm must aim to produce a more realistic model based on chemical interaction between each natural dye.

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for society, Waste Water Treatment, and Batik Painting Technology

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